

# DIE-LUBRIC 33 ZN

*water-miscible die-face lubricant*



## Properties

DIE-LUBRIC 33 ZN is a water-miscible die-face lubricant for die-casting of zinc alloys. The product is free from wax and silicone.

DIE-LUBRIC 33 ZN has excellent release properties. It guarantees lubrication of all sliding parts of the die.

DIE-LUBRIC 33 ZN provides castings with very bright, clean surfaces. The formation of layers from residues in the die and on the castings is certainly avoided.

DIE-LUBRIC 33 ZN does not contain any harmful components. The air in the die-casting shop is not influenced in a negative way.

The application of DIE-LUBRIC 33 ZN does not cause any problems during lacquering or galvanizing of the castings. Of course this assumes a proper pre-treatment of the castings.

## Application

DIE-LUBRIC 33 ZN is used in a dilution-ratio of 1 : 30 up to 1 : 80 depending on the work pieces which have to be cast.

### **Only valid in combination with EC Safety Data Sheet**

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